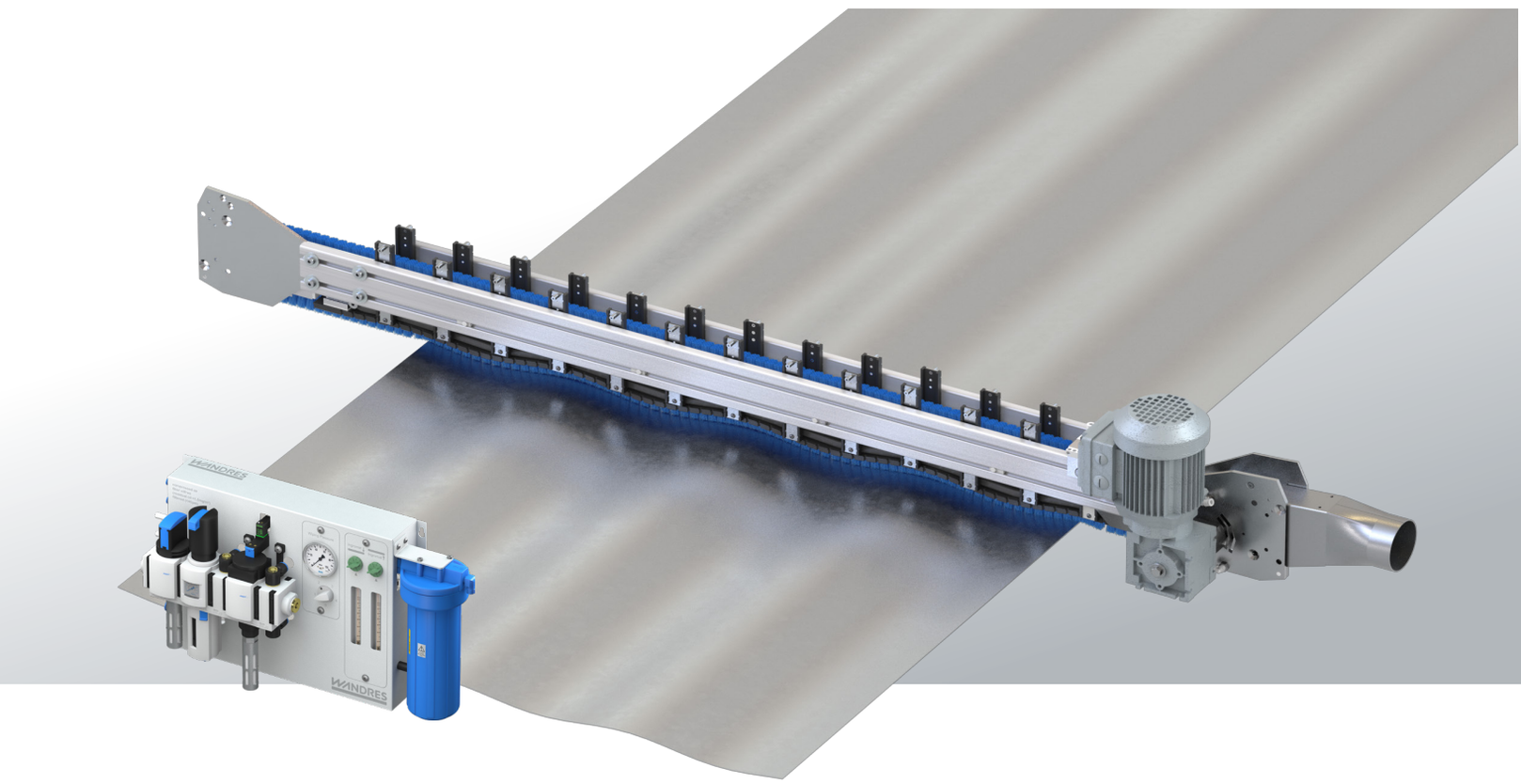
Sword Brush BIF 51.. / BIFT 51.. / BIF 53..

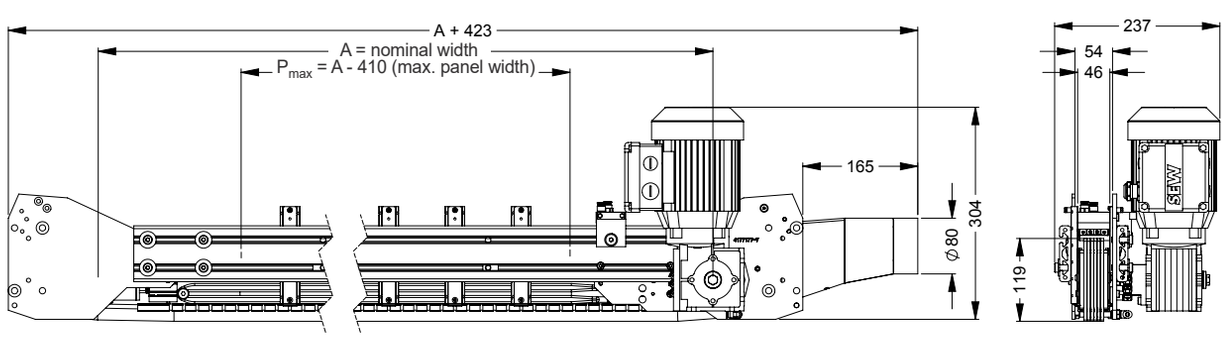


Brief description

The Sword Brush BIF 51.. cleans material surfaces such as coils, wooden or plastic panels. Brush filaments are micro-moistened with the antistatic cleaning agent Ingromat® and may thus remove even the tiniest dust particles effectively. An integrated flexible pressure buffer provides for a constant wiping force and ensures effective cleaning results even with uneven surfaces. The Sword Brush BIFT 51.. features a tactile control element TSE 51..that lifts the linear brush guide if necessary. This may be the case, if there are bursts on the panel surface. The Sword Brush BIF 53..has brush filaments with a length of 32 mm. It can therefore effectively clean even slightly arched surfaces such as foils before injection moulding

Technical details

- 1 x Sword Brush BIF.. 51/1M/A with flexible pressure buffer and Ingromat® system,
  necessary component:
  Ingromat® regulator and filter unit IR 100.. (standard) or control and pneumatic cabinet as an option
- with Sword Brush BIFT 51.. Tactile control elements TSE 51 to lift the linear brush guide



Sword Brush BIF 51..

Values in mm

Ordering example

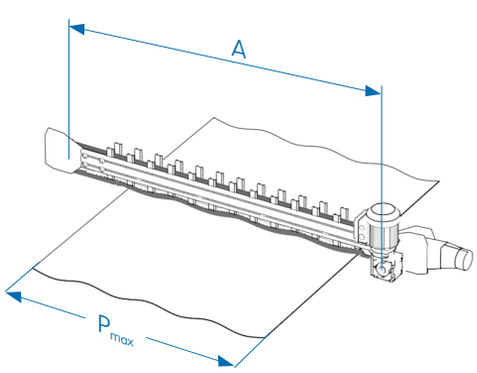
The subject panel has a max. width of P_{max} = 800 mm. Minimum nominal width of Sword Brush:
A_{min} = Pmax + 410 mm = 1210 mm.
The most suitable Sword Brush has a nominal width of A = 1300 mm.
Order N° 2287-009
describes BIF 51/1M/1300

Options for special applications

2385-
BIFT 51..
with tactile control elements TSE 51..

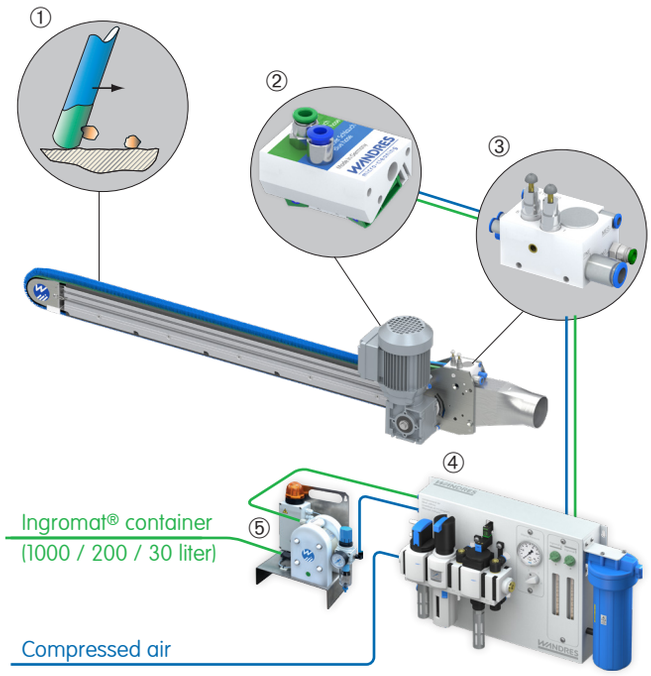
2288-
BIF 53..
with filament length BL = 32 mm and motor 0.18 kW

Order N° **BIF 51..** → 2287 -	Nominal width A in mm	Nominal width A in inches	
- 005	650	25.59	
- 058	700	27.56	
- 006	850	33.46	
- 045	900	35.43	
- 007	1000	39.37	
- 008	1100	43.31	
- 031	1200	47.24	
- 009	1300	51.18	
- 030	1400	55.11	
- 010	1500	59.06	
- 011	1650	64.96	
- 059	1700	66.93	
- 012	1750	68.89	
- 032	1900	74.80	
- 013	2000	78.74	
- 033	2100	82.68	
- 014	2200	86.61	
- 056	2300	90.55	
- 015	2500	98.43	
- 050	2700	106.29	With profile reinforcement
- 016	2750	108.26	
- 060	2800	110.23	
- 036	2900	114.17	
- 017	3000	118.11	
- 037	3100	122.05	
- 018	3200	125.98	
- 039	3400	133.85	
- 019	3500	137.79	



Explanation

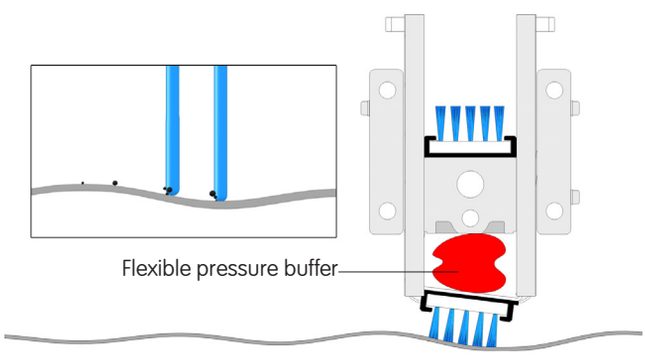
A Nominal width of Sword Brush = distance between deviation rollers
Pmax max. coil or panel width = A – 410 mm



Ingromat® system

Ingromat® is an anti-static cleaning agent. The brush filaments are micro-moistened with Ingromat® and effectively remove even the tiniest dust particles.

① Micro-moistened brush filament with Ingromat® (shown in green)
② Ingromat® sprayer SQL 51..
③ Distributor block VTB 100..
④ Ingromat® regulator and filter unit IR 100.. Ingromat® filter, dosage and display of inside pressure of pressure buffer
⑤ Option: Ingromat® central supply pump e.g. IS 102 (self-priming pneumatic double membrane pump)



Flexible pressure buffer

The contact area of the linear brush is flexibly bedded on a pressure buffer The flexible pressure buffer compensates surface variations between +10 and -20 mm. Brush filaments are not bent excessively, they are always in a perpendicular position regarding the material surface. Thus even uneven areas are cleaned with a constant wiping force and are spotlessly clean afterwards.

Option: Tactile control elements

With the Sword Brush BIFT 51.. tactile control elements TSE 51.. lift the linear brush guide if thickness varies considerably (e.g. bursts on chipboards). This feature will avoid collisions between the material and the cleaning module.

Technical data	BIF 51.. → 	BIFT 51.. → 	BIF 53.. → 
Electrical details			
Drive Sword Brush BIF 51.. / BIFT 51..	1 x 0.25 kW SEW motor; IP 54; UL compatible 50 Hz; △ 220 - 240 V; 1.14 A; ⅄ 380 - 415 V; 0.66 A 60 Hz; △ 240 - 266 V; 1.03 A; ⅄ 415 - 480 V; 0.6 A		
Drive Sword Brush BIF 53..	1 x 0.18 kW SEW motor, IP 54, UL compatible 50 Hz; △ 220 - 240 V; 0.96 A; ⅄ 380 - 415 V; 0.55 A 60 Hz; △ 240 - 266 V; 0.87 A; ⅄ 415 - 480 V; 0.5 A		
Main valve	2/2 directional valve; 1 x 24 V DC; 1.5 W		
Pneumatic details			
Compressed air quality	filtered (particle size < 40µm), oil free (residual oil < 1.5 mg/Nm³ at 24° C)		
Compressed air connection	1 x 1/2" female thread; 6 bar		
Compressed air consumption	230 l/min (with standard self-cleaning nozzle) 280 l/min (with reinforced self-cleaning nozzle)		
Fluidics			
Ingromat® hose connection	1 x Ø 8 mm		
Ingromat® consumption	0.2 - 0.8 l/h		
Suction			
Suction	1 x Ø 80 mm		
Required suction capacity	1 x 9 m³/min		
Operational parameter	min. -500 Pa vacuum; min. 28 m/s (at suction connection)		
Acoustic emission			
Sound pressure level LpA	approx. 74 dB (A) The sound pressure level depends on the surface structure and the geometry of the subject panel.		
Linear brush			
Linear brush type	Quadro R6		
Filament material	Polyamide 6.12		
Filament length	17 mm (BIF.. 51..); 32 mm (BIF 53..)		
Filament-Ø	0.127 mm		
Transport speed			
Max. transport speed	100 m/min		
Dimensions of subject panel			
Min. panel length	L_{min} = 240 mm		
Min. panel width	P_{min} = 60 mm		
Max. panel width	P_{max} = A - 410 mm		

Technical data are subject to change

Germany
Wandres GmbH micro-cleaning
Im Gewerbepark 8
79252 Stegen
Tel. + 49 (0)7661- 9330-0
sales@wandres.com
www.wandres.com

USA
Wandres Corporation
719 W. Ellsworth Rd., Suite 7
USA-Ann Arbor, MI 48108
Tel. +1-734-214-9903
sales@wandresusa.com

China
万喆清洁设备（上海）有限公司
Wandres Cleaning Machinery (Shanghai) Co., Ltd.
755B, Tower 3, No. 88 Keyuan Road
Pudong, Shanghai, China 201203
Tel. + 8621 68520069
china@wandres.com

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