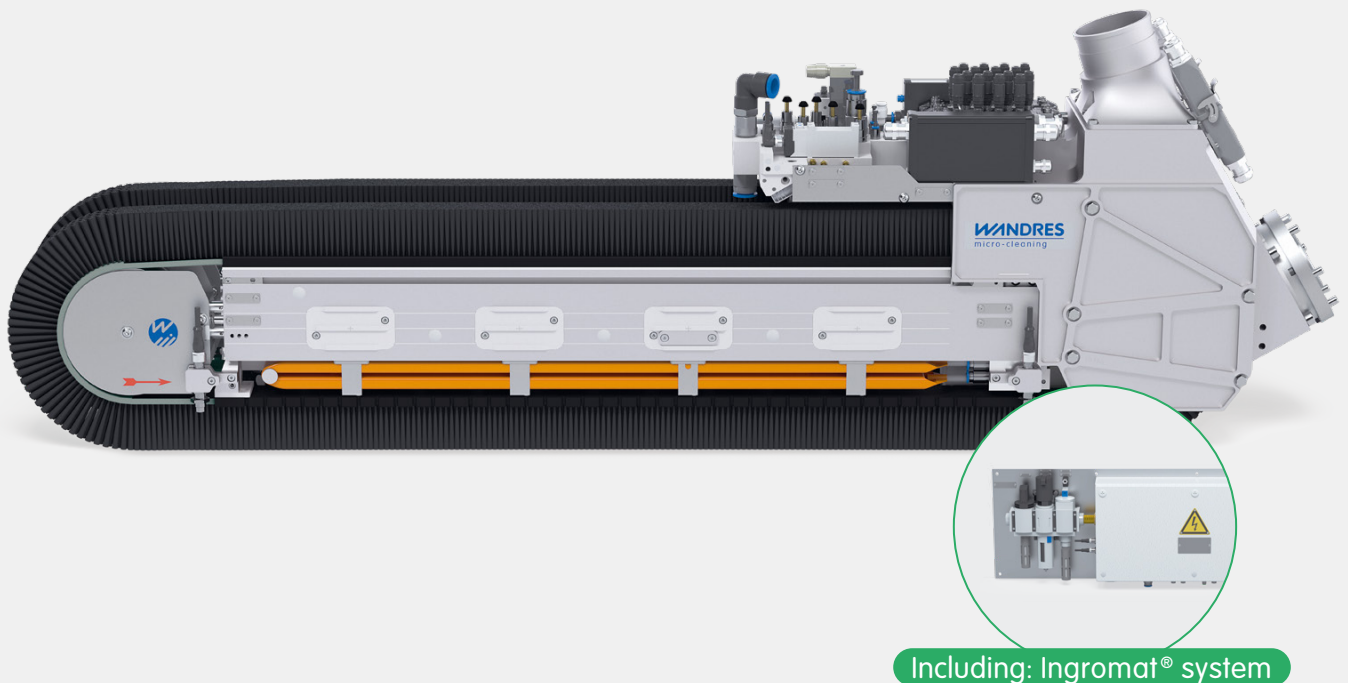


D-Line

Robot Sword Brush Laura 160[®]



Including: Ingromat[®] system

For the cleaning of bodysHELLS and exterior parts prior to painting or coating



Dual linear brush



Micro-moistening



Self-cleaning



Flexible buffer



Air technology: Tornado Nozzles



Robot flange with quick change system

Optional:



Ionising bar

Surface Cleaning Technology



WANDRES
micro-cleaning

High First Time Quality even at fast cycle times



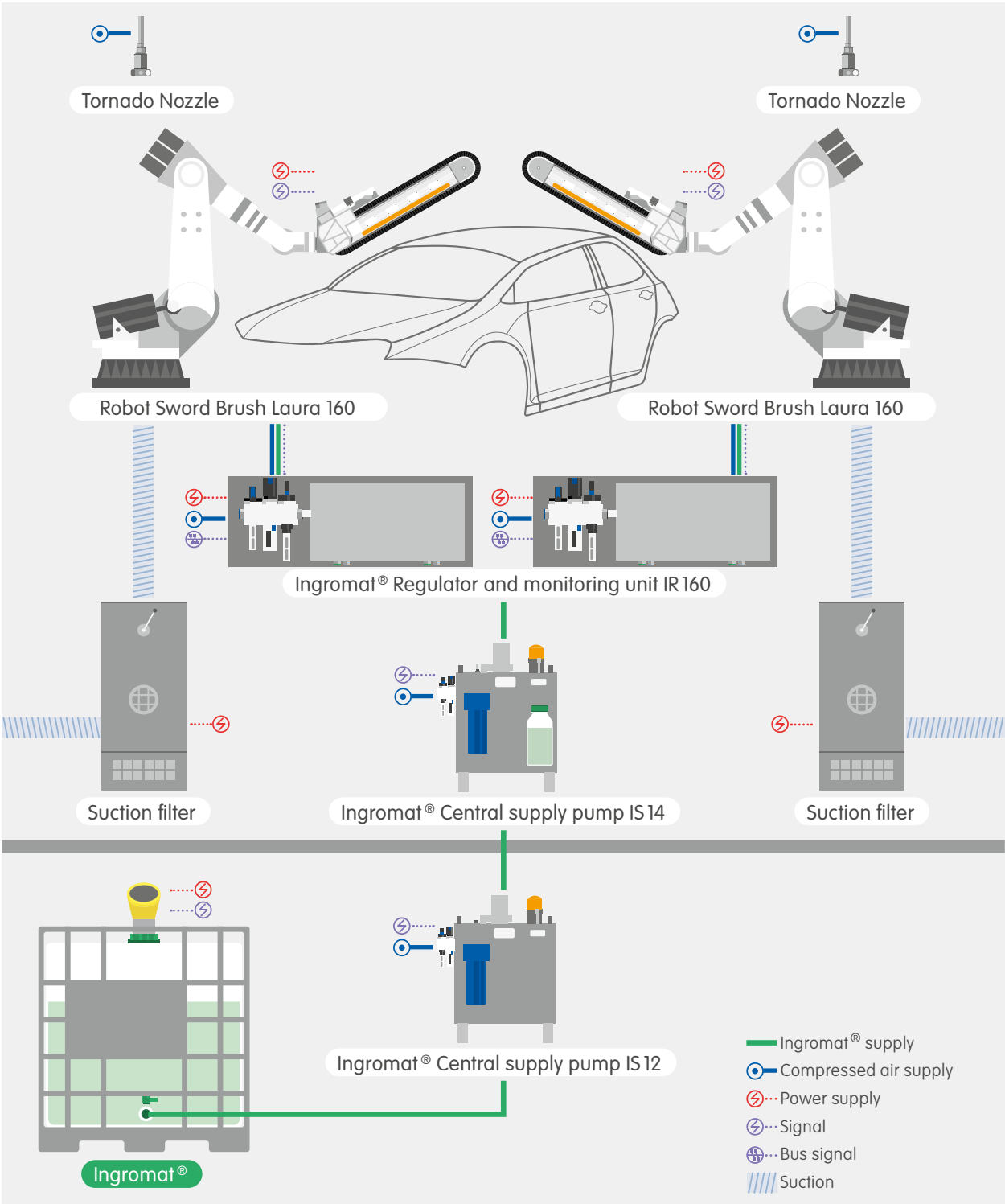
The **Robot Sword Brush Laura 160** precisely cleans bodysHELLS and exterior parts prior to painting and consistently maintains a high-quality cleaning performance even at fast cycle times. This insures a faultless painting process with a high first time pass while ensuring process stability in continuous operations and reducing costly rework. Precision robot guidance of the tool means cleaning has razor-sharp accuracy, for instance along wet PVC seam sealing. In new plants, the gelling oven can often be dispensed

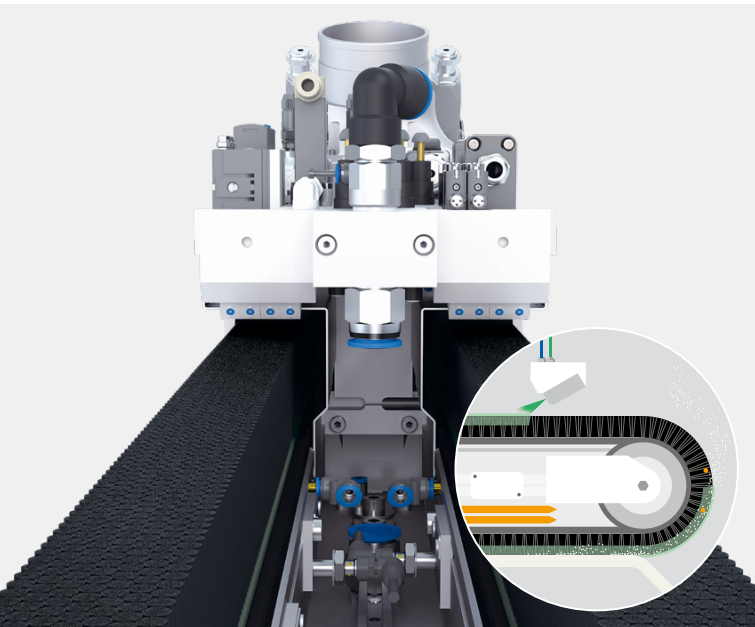
with, resulting in substantial savings on energy and a considerable reduction in carbon emissions. The combination of air technology and brush cleaning technology delivers an efficient cleaning procedure in just one process step. Two linear brushes with polyamide filaments run in parallel and remove even the finest dust without wetting the surface. Tornado Nozzles rotate between the two linear brushes, removing particles from recessed areas such as door handle grips with pulsating jets of compressed air.

Easy process integration

The Robot Sword Brush can be integrated into existing as well as new lines in various different ways. Shown below, for instance, is a version with two robots. Depending on the application, however, installing three or four robots can make sense.

Wandres supplies the entire Ingromat® system together with the appropriate suction system. The mounting flange is compatible with all common robot types. A Tornado Nozzle is installed for the cyclical cleaning of the Robot Sword Brush.

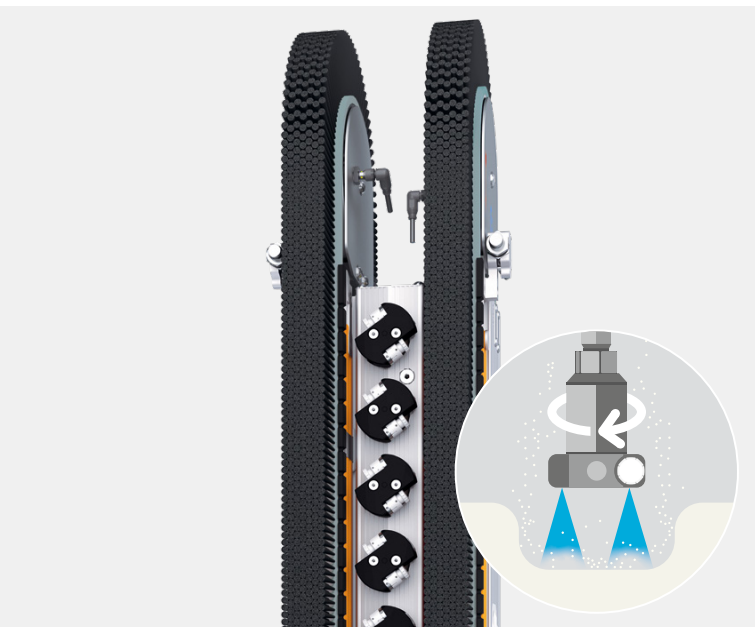




Deep brush cleaning

Micro-moistened filaments

The sprayer applies a thin film of Ingromat® antistatic cleaning agent onto the filament tips. Thanks to the micro-moistening, even ultrafine particles are bound to the filaments and safely propelled towards a suction system. Surfaces remain dry after cleaning and can be painted immediately afterwards. An adjustable rack system ensures that the linear brushes are constantly undergoing self-cleaning, as a result of which high-performance cleaning results can be maintained in continuous operations.



Powerful air technology

Tornado Nozzles Janus 50 D

The rotating Tornado Nozzles Janus 50 D with variable speed control expel compressed air at several times the speed of sound. Particles and dust are powerfully dislodged from grooves such as roof seams and recessed grips. The circular cleaning areas of the nozzles overlap, ensuring the surface is cleaned seamlessly and extremely efficiently. The diameter of the nozzle aperture is adjustable from 0 bis 1.6 mm and, consequently, the compressed air usage can be optimally adjusted and minimised.



Optional

Static electricity

Ionising bar

As an option, ionising bars can be fitted on both sides of the Robot Sword Brush. This is particularly helpful for the cleaning of plastic surfaces. An ionising bar placed at the inlet boosts the cleaning effect by reducing the risk of electrostatic attraction causing particles to adhere to surfaces. At the outlet, the ionising bar neutralises electrostatic charge that may be created by the friction of the brush filaments.

Adapts perfectly to complex geometries and different car body shapes

The Robot Sword Brush follows the contours of different types of bodysells or exterior parts with precision thanks to accurate robot guidance. As a consequence, the cleaning results are very exact. During the cleaning of the bodysell, areas with tacky seam seals can be clearly defined and omitted. For this reason, hardening the PVC seams in a dryer prior to cleaning can be dispensed with, saving energy, time and costs. All kinds of bodysell shapes can be cleaned without time spent on retooling.

The linear brushes are mounted on a flexible buffer and adapt perfectly to curved surfaces. An integrated cleaning step utilising air technology also tackles recessed areas such as roof seams or grip recesses. The Robot Sword Brush features a space-saving footprint and can be integrated into the line without difficulty. Up to four Robot Sword Brushes can be deployed to clean a bodysell depending on the specific process parameters.



Compact direct drive

The powerful and durable hub motor is concealed, without protruding, close to the flange.



Adaptable flexible buffer

The linear brushes are flexibly mounted on a pneumatically regulated buffer. The brushes adapt perfectly to the contours of the bodysell.



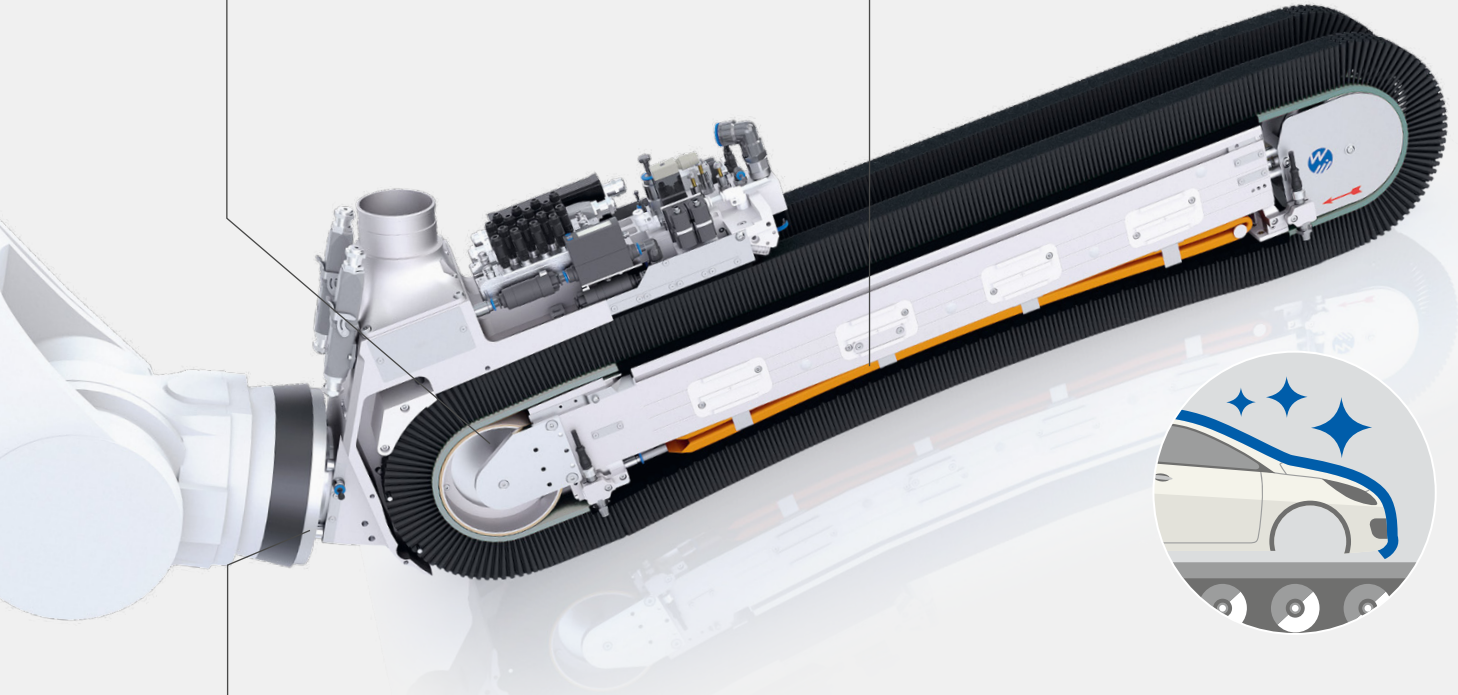
Robot flange with quick change system

The robot flange can be adapted to fit all the usual types of robot in line with customer requirements. Attaching the module is trouble-free thanks to a pneumatic quick change device.

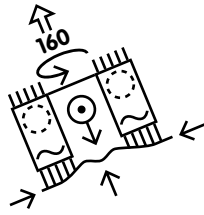


Precise sensor technology

All the relevant process parameters are monitored or controlled. A bus system transmits the signals to process control.



Technical design and dimensions



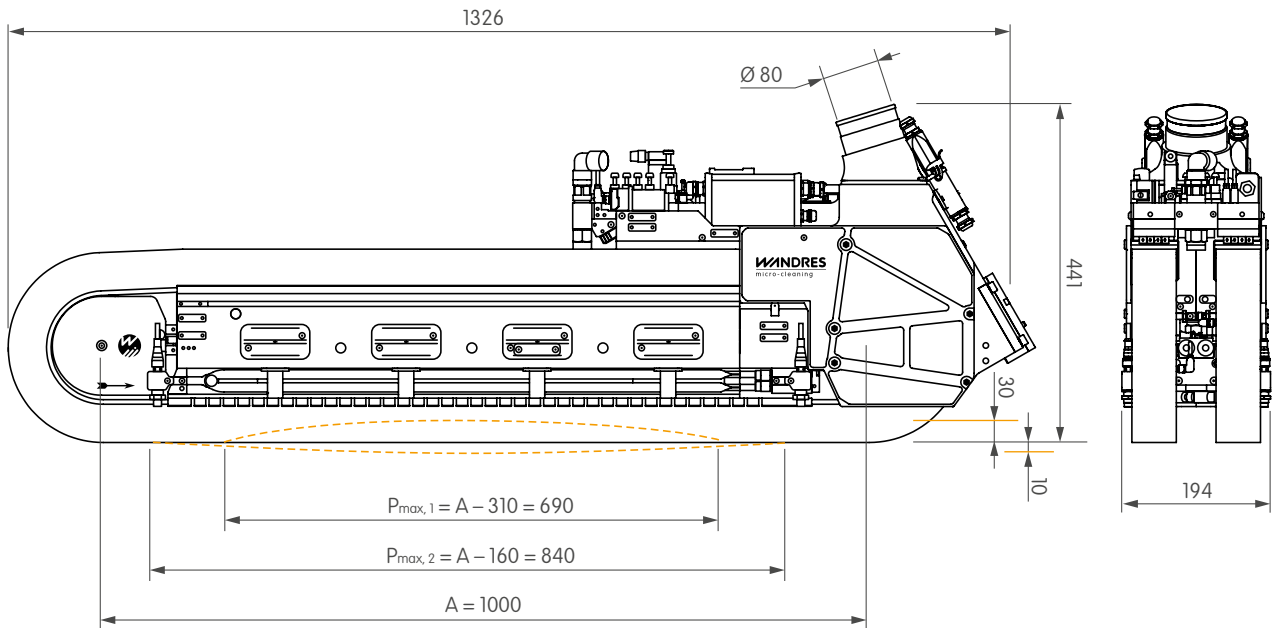
Laura 160

Robot Sword Brush Laura 160® with

- Flexible buffer for uniform brush pressure
- Integrated Tornado Nozzles for cleaning using air technology
- Adaptable robot flange

Ingromat® system for micro-moistening, incl.

- Regulator and filter unit IR 160
- Central supply pump IS 12 / IS 14
- Storage container with radar sensor for liquid level monitoring



- A Nominal width of the Sword Brush = centre to centre distance of the deflecting rollers
- $P_{max,1}$ Maximum cleaning width for convex surfaces
- $P_{max,2}$ Maximum cleaning width for concave surfaces
- Flexible working area = -30 mm to +10 mm

Technical Data

Electrical details

Drive of Laura 160	Hub drive; IP 54; stabilised 10 A power supply unit required 48 V DC; 10 A; 0.35 kW
Sensor system	24 V DC; 4 A; 0.1 kW

Pneumatic details

Compressed air quality	filtered (particle size < 40µm), oil free (residual oil < 1.5 mg/m ³ at 24°C)
Compressed air connection	1 x Ø 12 mm (Sword Brush); 1 x Ø 16 mm (Tornado Nozzles Janus 50 D); 6 bar
Compressed air consumption	170 l/min (without activating Tornado Nozzles Janus 50 D) 1560 l/min (with Tornado Nozzles Janus 50 D activated)

Fluidics

Ingromat-hose connection	1 x Ø 6 mm
Ingromat-consumption	0.5 l/h (adjustable: 0.4 – 0.8 l/h)

Suction

Suction	1 x Ø 80 mm; 1 x 10 m ³ /min
Operating parameters	min. -1000 Pa low pressure (measured at the suction connection)

Acoustic emission

Max. sound pressure level LpA	ca. 78 dB (A) (without activating Tornado Nozzles Janus 50 D) ca. 90 dB (A) (with Tornado Nozzles Janus 50 D activated) Acoustic emission depends on surface features and the geometry of the surface to be cleaned.
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Linear Brush

Type of linear brush	Quadro L with sanded and rounded filament tips
Filament material	Polyamid 6.12
Filament length	50 mm
Filament-Ø	0.2 mm
Features	plasma cleaned linear brush for delicate downstream processes such as painting and coating; linear brushes are delivered in double packaging

Technical data are subject to change



Wandres GmbH micro-cleaning
www.wandres.com