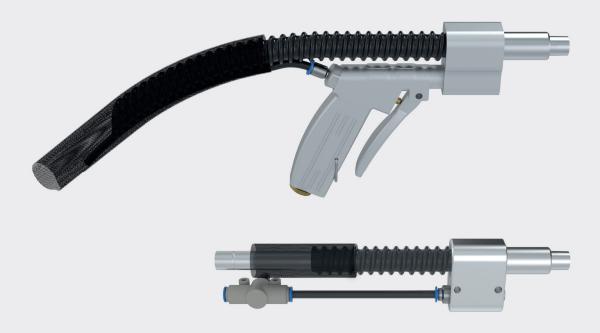
Suction and vac-blast machines

Vac-Blast Cleaner BS 23.. / BSF 23..



Vac-Blast Cleaners are high precision devices to detach and absorb adhesive particles and short chips



The **Vac-Blast Cleaner** is ideal to remove non-toxic particles and short chips. The suction air flow functions according to the Venturi principle: Compressed air passes a ring nozzle thus creating a vacuum within the suction tube. The incoming air transports the particles and chips towards the exhaust air hose and the debris container.

By moving a lever at the vac-blast unit, an additional compressed air jet will be activated at the **Vac-Blast Cleaner BS 23**. This jet detaches persistent contaminations from the surfaces and removes adhesive particles from recesses. The Vac-Blast Cleaner BSF 23 is installed in a fixed position. Here, the suction and compressed air jets are always activated.

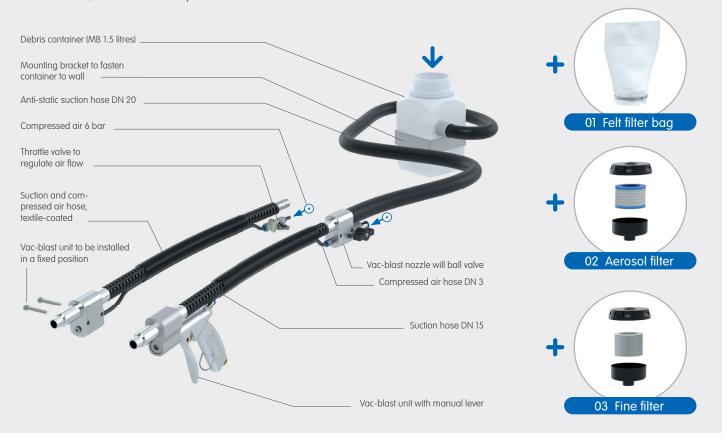




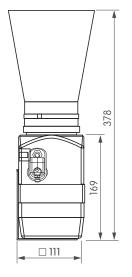
Vac-Blast Cleaner

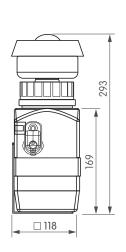
with 1.5 L container

There are three options to attach a filter onto the 1.5 L container. The felt filter bag is suitable for dry, non-toxic particles and short metal shavings. The filter housing comes either with an aerosol filter for moist particles or with a fine filter for dry particles. All options include the following: Mounting bracket to fasten container to wall, anti-static suction hose, suction and compressed air hose (1.5 m each).

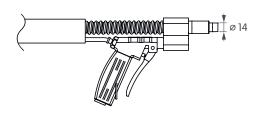


Part no.	Description	Filter	Vac-blast unit
100 603 79	Vac-Blast Cleaner BS 23 / MB1.5 / 01	Felt filter	with manual lever
100 605 23	Vac-Blast Cleaner BSF 23 / MB1.5 / 01	Felt filter	for installation in a fixed position
100 603 80	Vac-Blast Cleaner BS 23 / MB1.5 / 02	Aerosol filter	with manual lever
100 605 24	Vac-Blast Cleaner BSF 23/MB1.5/02	Aerosol filter	for installation in a fixed position
100 605 17	Vac-Blast Cleaner BS 23 / MB1.5 / 03	Fine filter	with manual lever
100 605 25	Vac-Blast Cleaner BSF 23 / MB1.5 / 03	Fine filter	for installation in a fixed position

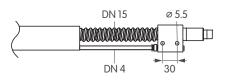








Vac-blast unit to be installed in a fixed position



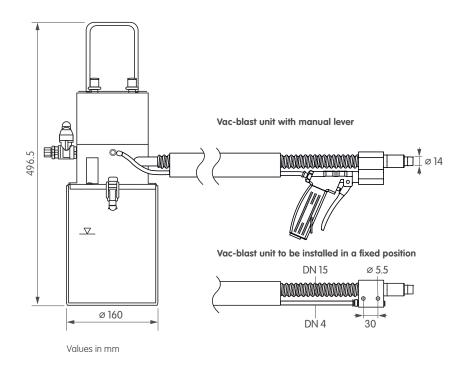
Vac-Blast Cleaner

with 2L container

The Vac-Blast Cleaner with 2 L container has a rigid filter housing for an aerosol filter. It is ideal to remove adhesive, moist particles from blind holes, e.g. short metal shavings. It comes with a suction and a compressed air hose, each with a length of 1.6 m. It is available either with a manual lever or for an installation in a fixed position.



Part no.	Description	Filter	Vac-blast unit
100 597 06	Vac-Blast Cleaner BS 23 / MB 2 / 01	Aerosol filter	with manual lever
100 605 26	Vac-Blast Cleaner BS 23 / MB 2 / 01	Aerosol filter	for installation in a fixed position



Technical data

Pneumatic details

Compressed air quality filtered (particle size $< 40 \mu m$),

oil free (residual oil $< 1.5 \text{ mg/m}^3$ at 24° C)

Compressed air connection 1/4"; 6 bar

Compr. air consumption in suction mode in vac-blast mode	BS23/MB1.5 4101/min 4451/min		BSF23 / MB 1.5 400 l / min 440 l / min		BS23 + BSF23 / MB2 3251/min 3651/min		
	BS23/MB1.5		BSF23 / MB 1.5		BS23 + BSF23 / MB2		
Suction capacity	Filter 01	Filter 02	Filter 03	Filter 01	Filter 02	Filter 03	
Vacuum Suction volume flow	-330 mbar 4101/min	-320 mbar 3801/min	-330 mbar 4001/min	-330 mbar 4401/min	0_0111001	-330 mbar 4301/min	-330 mbar 2651/min
Acoustic emission LpA	BS23/MB	1.5		BSF23/MB	3 1.5		BS23 + BSF23 / MB2
in suction mode in vac-blast mode	73 dB(A) 74 dB(A)			75 dB(A) 76 dB(A)			60 dB(A) 67 dB(A)

Volume debris container

MB 1.5 1.5 I MB 2 2 I

Particle diameter

Max. particle diameter 10 mm

Technical data are subject to change

Spare parts

Part no.	Description	Type of machine
100 598 88	Vac-blast unit to be installed in a fixed position	for BSF 23 / MB 1.5
100 605 22	Vac-blast unit to be installed in a fixed position	for BSF 23 / MB 2
100 605 03	Vac-blast unit with manual lever	for BS 23 / MB 1.5
100 597 08	Vac-blast unit with manual lever	for BS 23 / MB 2
100 598 27	Vac-blast nozzle FD 23/01 will ball valve	for BS 23 / MB 1.5

You will find further options and accessories in a separate brochure.

